



COBOD BOD2 & BOD3 CONSUMABLES

Version 1 - August 2026

Included in this document:

1. PRINTER CONSUMABLES
2. DOSING SYSTEM CONSUMABLES

Disclaimer: These recommendations are based on operating the printer with standard concrete and following proper maintenance and cleaning procedures. The use of experimental cementitious materials, unusual aggregates, or abrasive chemical additives, as well as inadequate maintenance or cleaning practices, may significantly reduce the service life of the components. Extreme weather conditions may reduce the life cycle of the parts and increase maintenance checks. Ideally all customers have Consumables, Wearables and stock parts at all times to prevent down-time in operation. **Please note Consumables and Wearables are NOT covered under warranty.**

Consumables Definition: Items that are used up and depleted through normal operation and must be regularly replenished.

Item Number	Visual reference (From COBOD)	Name	ERP No.	Amount in equipment	Number of operational hours before replacement is recommended*
1. PRINTER					
1		Silica Bags	EL00000491	Depends on config, 2 per carriage	Depends on environment humidity
2		Silica bag indicators (purple bags)	EL00000492	Depends on config, 1 per carriage	Depends on environment humidity
3		Bearing grease	N/A	1/2 can	Weekly
2. DOSING SYSTEM					
4		D.Fab beta (Stiffener)	MAT00000012	1	Depends on speed and volume
5		D.Fab Isoexcel 5450 (Accelerator)	MAT00000011	1	Depends on speed and volume