



COBOD BOD2 RECOMMENDED SPARE PARTS

Version 1 - August 2026

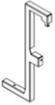
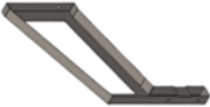
Included in this document:

1. ELECTRIC RECOMMENDED SPARE PARTS
2. MECHANICAL RECOMMENDED SPARE PARTS
3. SINGLE DOSING SYSTEM RECOMMENDED SPARE PARTS (Grundfos)
4. DUAL DOSING SYSTEM RECOMMENDED SPARE PARTS (Schenchen)
5. AHMS RECOMMENDED SPARE PARTS

Disclaimer: These recommendations are based on operating the printer with standard concrete and following proper maintenance and cleaning procedures. The use of experimental cementitious materials, unusual aggregates, or abrasive chemical additives, as well as inadequate maintenance or cleaning practices, may significantly reduce the service life of the components. Extreme weather conditions may reduce the life cycle of the parts and increase maintenance checks. Ideally all customers have Consumables, Wearables and stock parts at all times to prevent down-time in operation. **Please note Consumables and Wearables are NOT covered under warranty.**

Wearables Definition: Parts that gradually degrade through friction, contact, or mechanical stress during operation and need periodic replacement once worn beyond their limit.

Item Number	Visual reference (From COBOD)	Name	Amount in equipment	ERP No.	Notes	Showstopper
1. ELECTRIC RECOMMENDED SPARE PARTS						
1		U-Motor (Single Phase)	1	EL00000030	*Please contact local ITS Representative to confirm single or 3 phase motor* & *Requires Software Assistance upon Replacement*	☒
2		U-Motor (3 Phase)	1	EL00000523	(See Note on Item #1) & *Requires Software Assistance upon Replacement*	☒
3		U-Motor Cable (Single Phase)	1	EL00000180	(See Note on Item #1)	☒
4		U-Motor Cable (3 Phase)	1	EC00000084	(See Note on Item #1)	☒
5		X/Y/E Driver	1	EL00000026	*Requires Software Assistance upon Replacement*	☒
6		Z Driver	1	EL00000018	*Requires Software Assistance upon Replacement*	☒
7		NJ501-1400 - Printer PLC	1	EL00000182	*Requires Software Assistance upon Replacement*	☒
8		Main E-box touchscreen (IPC)	1	EL00000052	*Requires Software Assistance upon Replacement*	☒
9		Harting Plug assembly	2	EL00000659		☐
10		NX-ECC203 Bus Unit	1	EL00000003	*Requires Software Assistance upon Replacement*	☒

24		X hooks	3	HF00000079		☐
25		Y hooks	3	HF00000083		☐