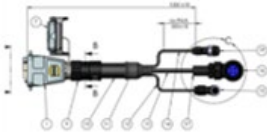


BOD3

# ESSENTIAL RECOMMENDED SPARE PARTS KIT

The Essential Recommended Spare Parts Kit is a curated set of spare parts we strongly recommend customers purchase alongside their BOD3 printer to minimize downtime in the event of a component failure. This list has been carefully compiled based on operational data from our current customer base, ensuring that the components considered as Showstoppers are readily available as replacements, helping to keep live operations running smoothly.

| No                                 | Visual reference                                                                    | Name                    | ERP No.    | Amount | Note                                          |
|------------------------------------|-------------------------------------------------------------------------------------|-------------------------|------------|--------|-----------------------------------------------|
| Electrical Recommended Spare Parts |                                                                                     |                         |            |        |                                               |
| 1                                  |   | U-Motor (3 Phase)       | EL00000523 | 1      | Requires Software Assistance upon Replacement |
| 2                                  |  | U-Motor Cable (3 Phase) | EC00000084 | 1      |                                               |
| 3                                  |  | X/Y/E Driver            | EL00000026 | 1      | Requires Software Assistance upon Replacement |
| 4                                  |  | Z Driver                | EL00000018 | 1      | Requires Software Assistance upon Replacement |
| 5                                  |  | E stop Collar           | EL00000404 | 2      |                                               |
| 6                                  |  | E stop                  | EL00000403 | 2      |                                               |

|                                           |                                                                                     |                                                   |            |   |                                               |
|-------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------|------------|---|-----------------------------------------------|
|                                           |                                                                                     |                                                   |            |   |                                               |
| 7                                         |    | Operators Remote                                  | EL00000169 | 1 |                                               |
| 8                                         |    | Harting Plug assembly                             | EL00000659 | 2 |                                               |
| 9                                         |   | NX-ECC203 Bus Unit                                | EL00000003 | 1 | Requires Software Assistance upon Replacement |
| 10                                        |  | Induction Safety Sensor                           | EL00000533 | 2 |                                               |
| 11                                        |  | Material Level Sensor<br>- Yellow (newer version) | EL00000485 | 1 | Requires Software Assistance upon Replacement |
| 12                                        |  | Duet Expansion Board                              | EL00000181 | 1 | Requires Software Assistance upon Replacement |
| <b>Mechanical Recommended Spare Parts</b> |                                                                                     |                                                   |            |   |                                               |
| 13                                        |  | Extruder Screw                                    | HF00000027 | 1 |                                               |
| 14                                        |  | HT Belt                                           | C00000171  | 1 |                                               |

|                                                                |                                                                                     |                                |               |   |                                                          |
|----------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------|---------------|---|----------------------------------------------------------|
|                                                                |                                                                                     |                                |               |   |                                                          |
| 15                                                             |    | X Bearings (bottom)            | C00000275     | 2 |                                                          |
| 16                                                             |    | Y Cam Follower                 | C00000368     | 2 |                                                          |
| 17                                                             |    | Y Bearings                     | C00000363     | 2 |                                                          |
| <b>Dual Dosing (Schenchen) Recommended Spare Parts</b>         |                                                                                     |                                |               |   |                                                          |
| 18                                                             |  | Replacement Flexi Hose         | EL00000547    | 1 |                                                          |
| 19                                                             |  | Dosing Hose Connectors         | EL00000343    | 4 |                                                          |
| <b>Advanced Hose Management System Recommended Spare Parts</b> |                                                                                     |                                |               |   |                                                          |
| 20                                                             |  | Gaskets for hose clamps (DN75) | ADIPP00000081 | 4 | Contact ITS Representative for confirmation on hose type |
| <b>Customer Set-up and Maintenance Recommended Spare Parts</b> |                                                                                     |                                |               |   |                                                          |
| 21                                                             |  | Laser distance meter WDM 8-14  | KT00000037    | 1 |                                                          |

|                                   |                                                                                    |                                                  |               |   |  |
|-----------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------|---------------|---|--|
| 22                                |   | Multi-line laser (incl. rechargeable battery EU) | KT00000038    | 1 |  |
| 23                                |   | Laser receiver for rotary laser level            | KT00000039    | 1 |  |
| 24                                |   | DIGITAL SPIRIT LEVEL 60CM                        | KT00000040    | 1 |  |
| Materials Recommended Spare Parts |                                                                                    |                                                  |               |   |  |
| 25                                |  | COBOD Shear Vane Set                             | FGADI00000013 | 1 |  |