



Version 1 - August 2026

COBOD MINI BATCH PLANT CONSUMABLES (FS500)

Included in this document:

1. MIXER AND MOTOR (FS500)
2. WATER TANK (FS500)
3. OTHER CONSUMABLES (FS500)

Disclaimer: These recommendations are based on operating the batch plant with standard concrete and following proper maintenance and cleaning procedures. The use of experimental cementitious materials, unusual aggregates, or abrasive chemical additives, as well as inadequate maintenance or cleaning practices, may significantly reduce the service life of the components. Extreme weather conditions may reduce the life cycle of the parts and increase maintenance checks. Ideally all customers have Consumables, Wearables and stock parts at all times to prevent down-time in operation. **Please note Consumables and Wearables are NOT covered under warranty.**

Consumables Definition: Items that are used up and depleted through normal operation and must be regularly replenished.

Number	Visual reference	Name/Specs	ERP No.	Location in equipment	Amount in equipment	Number of operational hours before replacement is recommended
1. MIXER AND MOTOR:						
1		Gear lubricant oil - RENOLIN CLP 220	ADIBP00000007		10 L	Every year or every 2000 operational hours
2		Grease cartridge - Multipurpose lithium hydroxystearate, standard mechanical grease	N/A		1/4 cartridge	Weekly
3		Silicone spray, used for rubber seals	N/A		1 can	Weekly
4		Form release oil	N/A		1/2 Liter	Daily
2. WATER TANK:						
5		Clean, ambient temperature, tap water	N/A		500 Liters	Depends on recipes made per day
3. OTHER CONSUMABLES:						
6		Sprinkler fluid, used for antifreeze protection of pumps	N/A		1 canister	When freezing conditions occur